

Riding the Storm Out

Print-and-Play - Printing & Assembly Instructions

These instructions cover printing and cutting the Ocean Cards, assembling the folded rulebook, and constructing the game box for *Riding the Storm Out*.

1. Printing the Ocean Cards

Print the card sheets using the following settings:

- **Paper:** US Letter (8.5" x 11")
- **Orientation:** Landscape
- **Scale:** Actual Size / 100%
- **Double-sided printing:** Enabled
- **Duplex setting:** Flip on Short Edge
- **Recommended paper:** Cardstock

Important: Double-check the duplex setting immediately before printing. Changing printer properties may reset it to Flip on Long Edge.

2. Cutting the Ocean Cards

Tools needed: Steel ruler, hobby knife (such as an X-Acto knife), and cutting mat.

- 1 Place the printed sheet on a cutting mat with the cutting guidelines facing up.
- 2 Align your steel ruler with the short cutting guidelines.
- 3 **Cut the short edges first**, cutting only from one guide line to the other. Do not extend the cuts beyond the indicated endpoints.
- 4 Next, cut along the long guidelines to separate the cards from the sheet.
- 5 Repeat for the remaining sheets.

Why this order matters: Cutting the short edges first preserves the long guidelines, making it easier to align your ruler for the remaining cuts.

3. Printing the Folded Rulebook

Print the rulebook PDF using the same settings as the Ocean Cards:

- **Paper:** US Letter (8.5" x 11")
- **Orientation:** Landscape
- **Scale:** Actual Size / 100%
- **Double-sided printing:** Enabled
- **Duplex setting:** Flip on Short Edge

Regular printer paper is recommended for the rulebook, as it folds more easily than cardstock.

4. Cutting the Rulebook

Use the same steel ruler, hobby knife, and cutting mat.

- 1 Place the printed sheet on your cutting mat with the **first page facing up**.
- 2 Cut along the short guidelines first, stopping at the intersecting guidelines.
- 3 Cut along the long guidelines to separate the rulebook from the surrounding paper.

- 4 Keep the fold lines intact.

As with the Ocean Cards, cutting the short edges first preserves the longer guidelines until they are needed.

5. Folding the Rulebook

- 1 Locate the three fold lines printed across the two sides of the rulebook.
- 2 Fold along each line to form the booklet.
- 3 Crease each fold firmly using a bone folder or the edge of your ruler.
- 4 Fold the rulebook down to its finished **2.5" x 3.75"** size.

The folded rulebook should now fit inside your *Riding the Storm Out* card box.

6. Printing and Assembling the Game Box

Recommended materials: Cardstock, steel ruler, hobby knife (such as an X-Acto knife), cutting mat, bone folder or blunt scoring tool, and glue or double-sided adhesive tape.

Printing the Box

Print the box template at **Actual Size / 100%** on cardstock. Do not use Fit to Page, as this may change the dimensions and affect how the box fits together.

Cutting the Box

- 1 Place the printed box template on your cutting mat.
- 2 Using your steel ruler and hobby knife, carefully cut along the outer cutting lines.
- 3 Cut any indicated slots or openings, taking care not to remove the folding or glue tabs.
- 4 Keep all fold lines intact.

Folding and Assembly

- 1 Identify the fold lines on the box template.
- 2 Using a steel ruler and a blunt scoring tool, lightly score each fold line to help create clean, straight folds. **Do not cut through the cardstock.**
- 3 Fold along each scored line, including the side panels, bottom, and closure tabs.
- 4 Apply glue or double-sided tape to the designated glue tabs.
- 5 Assemble the box, aligning the edges carefully, and press the glued areas together until secure.
- 6 Allow the adhesive to set before inserting the components.

Your finished box is ready to hold the Ocean Cards, ship token, and folded rulebook.